



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM262V3000101-27

Job Sheet 178205



Part No: RBEM262V3000101-27

Job Qty: 6 ea

Part Name: Bent Handle Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM262V3000101 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/2/18	0.00	0.00	Start Up Machining		MLL
100	Small Fab	6 pcs		7/2/18	0.00	2.00	Small Fab-9		MLL DAS
110	QC	6 pcs		7/2/18	0.00	0.00	QC5		38
115	Mill Conv	6 pcs		7/2/18	0.00	1.00	Mill Conv 1		18/18/18
118	QC	6 pcs		7/2/18	0.00	0.00	QC5		Engul 18/08/2018
130	Outsource	6 pcs		7/2/18	0.00	0.00	Outsource12		18-8-2018
140	Packaging	6 pcs		7/2/18	0.00	0.00	Packaging2		AUG 3 1 2018
150	QC	6 pcs		7/2/18	0.00	0.00	QC6		38
190	Packaging	6 pcs		7/2/18	0.00	0.00	Packaging3		9-89
200	QC21-SA	6 Ea		7/2/18	0.00	0.00	QC21		SEP 14 2018

Part Op 100 - 1- Cut rod to 4.10" 2- Bend as per dwg. 3- Cut rod to Finished length as per dwg. 4- Grind chamfer.
Descriptions: 115 - DRILL HOLE AS PER DWG AND DEBURR

130 - -Issue P/O to GROUPE ALTECH; PO 040807 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required

140 - C of C is required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8920K22	Low Carbon Steel Rod, 6mm dia., 3' Long	2.0520 ft (.342 ea)	90-Start up Operation	5073090

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8920K22	2	6	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S092224

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

Part: RBEM262V3000101-27

Job No: 178205

Serial No/Batch: S092224

Revision: 1

Inspector:

Exp Date:

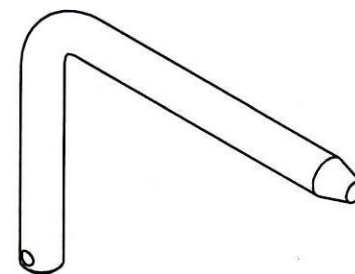
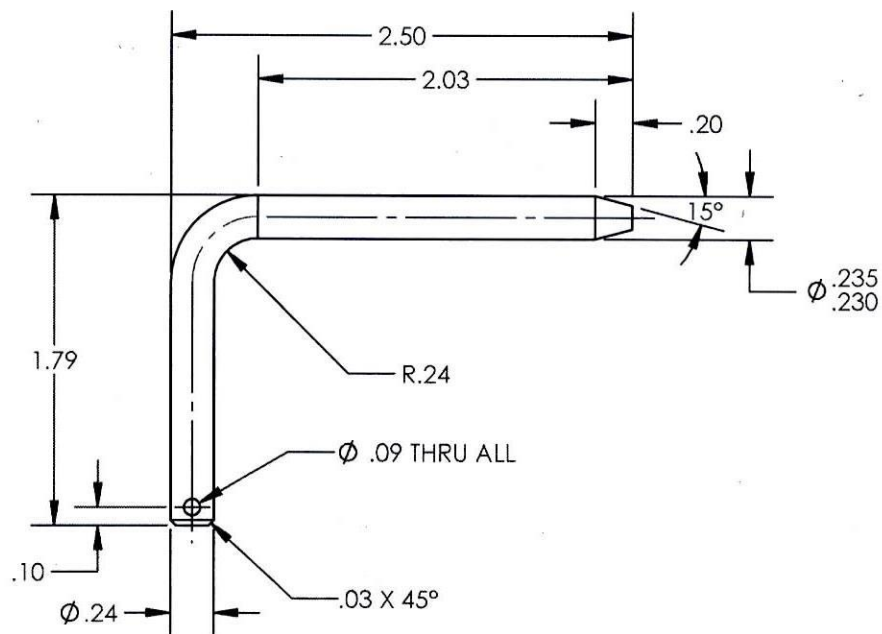
Instructions:

Date: 07/16/18

08
X P

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-27)

BENT HANDLE PIN

DART AEROSPACE	
TITLE EXTINGUISHING BOTTLE SUPPORT	
DWG NO. RBEM262V3000101-27	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .03 ANGLES ± 1°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 6/20/2016 SHEET 15 OF 15



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040807

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040807
PO Date: 8/22/18
Due Date: 8/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181505	RB6796941-18	Punch -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1144 -Certificate of Conformity is required	Firmed	-	8/28/18	9 pcs	0 pcs	9 pcs	\$5.29412/pcs	\$47.65
2	181504	RB6796941-17	Punch -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1144 -Certificate of Conformity is required	Firmed	-	8/28/18	8 pcs	0 pcs	8 pcs	\$5.29411765/pcs	\$42.35
3	176987	4.5NR-OH	Nubbins Receiver Hook 1 - Nickel plate .0004-.0006 2 - Bake after plating 3 - Certificate of conformity is required	Firmed	-	8/28/18	13 pcs	0 pcs	13 pcs	\$23.2357143/pcs	\$302.06

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	176986			Firmed	-	8/28/18	15 pcs	0 pcs	15 pcs	\$23.2357143/pcs	\$348.54
Sub Total:							28	0	28		\$650.60
4	178205	RBEM262V3000101-27	Bent Handle Pin -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MIL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	8/28/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
5	181657	C10-9-1	Latch -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004-.0006 -Bake after plating -Certificate of Conformity is required	Firmed	-	8/28/18	15 pcs	0 pcs	15 pcs	\$13.71429/pcs	\$205.71
Line Item Note ** URGENT/SOS/ASAP ** :)										Grand Total: \$1,066.31	

Order Notes

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material Identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(012065-4)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012065 - 4

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
30-Aug-2018		Aman		040807				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
5	RBEM262V3000101-27 Rev.	RBEM262V3000101-27 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.